



AsphaltEdge<sup>™</sup> is a line of flexible, L-shaped aluminum asphalt restraints. One of the biggest drawbacks of asphalt compared to concrete and brick is an inconsistent edge. With Permaloc AsphaltEdge, you get a strong, uniform 90-degree edge. It installs quickly and easily, making your work stand out and providing a “finished look” - an excellent compliment to any asphalt installation.

- Engineered to extend the life of asphalt pavement by helping to prevent broken edges, providing uniform thickness throughout the pavement surface, and providing a finished, maintainable look along the asphalt border.
- Permaloc’s patented AsphaltEdge is the only product specifically designed to be installed and perform as an integral restraint system for asphalt.
- AsphaltEdge is designed for asphalt over aggregate, asphalt overlay, and asphalt over concrete, including residential, commercial and industrial applications.



**1. Product Name**

Permaloc AsphaltEdge

**2. Manufacturer**

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**3. Product Description**

Permaloc AsphaltEdge is the only product specifically designed to perform as an integral edge restraint system for asphalt.

AsphaltEdge allows for full and consistent, material thickness right to the edge of the pavement. It is designed to help prevent broken edges and provide a finished, maintainable look along the edge of asphalt installations. AsphaltEdge helps to prevent the degradation and subsequent failure of edge material that is prevalent in traditional asphalt installations.

AsphaltEdge is designed for use over; aggregate, asphalt and concrete. From residential driveways to large-scale commercial projects, AsphaltEdge will provide the clean appearance your asphalt installation deserves.

**SIZES**

AsphaltEdge is available in 1", 1-1/2", 2", 2-1/2", 3", 4", 5" and 6" depths. Sections available in 8' lengths.

**FINISHES**

Finishes include: Mill (natural aluminum) and Black DuraFlex (electrostatically applied, baked on paint).

**ANCHORING**

Anchoring is accomplished through the use of 10" spiral steel spikes and is designed to receive spikes every 4". Other anchoring options may be applicable.

**CONNECTION**

Our unique sliding connection system eliminates possible weak points in the system.

**4. Technical Data**

**GENERAL**

Manufactured of 6005 Alloy containing Silicon and Magnesium as the major alloying elements, contributing to good strength, corrosion resistance, weldability, and machinability.

According to the Aluminum Extruders Council (AEC) publication Extrusion Spotlight Alloys, aluminum alloyed in the 6XXX series contain the following desirable properties: 1. Very light-weight, one-third that of steel and concrete. 2. High strength, comparable to steel and steel/

concrete composites. 3. Strength and ductility as high or higher at sub-zero temperatures than at room temperature. 4. Exceptional corrosion resistance. 5. Ease of fabrication by many techniques, including extrusion, to unique advantageous structural configurations. This publication can be found at www.aec.org.

**EXTREME LOW TEMPERATURE**

The many advantages of extruded aluminum are not impaired by exposure to low temperatures. Aluminum actually gains strength as temperature is reduced, making it an appropriate metal for low temperature applications.

**ULTRAVIOLET RADIATION**

Aluminum reflects ultraviolet radiation and is not damaged by it. Sunlight includes ultraviolet (electromagnetic) radiation which may cause chemical or structural changes in some commercial materials.

**COMBUSTABILITY**

Extruded aluminum will not burn, which makes it safer than many other materials, such as wood, paper, or plastic for design applications. Extruded aluminum does not emit any toxic, hazardous fumes when exposed to high temperatures.

**5. Installation**

**BASE INSTALLATION**

1. Install base per specifier/design instructions.
2. Extend base at least 6 inches beyond edge of restraint edging.
3. Level base beneath restraint edging.

**EDGING INSTALLATION**

1. Install edging leaving 3/8" between sections for expansion.
2. Drive spikes through edging holes in base of asphalt restraint edging (or drive nails through aluminum base when using powder actuated fastening system) at spaces for following applications:
  - a. Anchor each section end.
  - b. Aggregate Base: Spiral steel spikes at 4 inches to 12 inches on center.
  - c. Softer or Thinner Asphalt Base: Spiral steel spikes at 4 inches to 12 inches on center spacing.
  - d. Older, Harder, or Thicker Asphalt Base: Hilti DX A41 Fully Automatic Powder Actuated Tool is desirable where sufficient hold can be obtained. Provide 1-1/2 inches to 2-1/2 inches nail at 4 inches to 12 inches on center spacing with applicable charge recommended.
  - e. Concrete Base: Hilti DX A41 Fully Automatic Powder Actuated Tool is desirable where sufficient hold can be obtained. Provide 3/4 inches to 1 inches nail at 4 inches to 12 inches on center spacing with applicable charge recommended. Anchor into outer 1 inch of base of restraint edging and not less than 2.5 inches from edge of concrete.
3. Securely connect sections in accordance with manufacturer's instructions. Provide additional anchors at closer spacing as necessary to firmly

secure edging for permanent intended use.

**PAVEMENT INSTALLATION**

1. If asphalt installation is over restraint edging, avoid excessive asphalt temperatures to minimize aluminum expansion.
2. Lay asphalt pavement adjacent to and approximately 1/2 inch over top of restraint edging, depending on expected compaction results. Then, compact first pass with desired equipment within 6 inches of restraint edging. "Pinch roll" to create a hard joint. Subsequent passes may be directly against or over top of edging to ensure complete compaction of asphalt pavement.
3. Finish pavement shall be compacted and level with, but not to exceed 1/4 inch above top of restraint edging.

**BACKFILLING AND CLEANUP**

Backfill and compact backfill material along edging. Cleanup and remove excess material.

**6. Availability & Cost**

**AVAILABILITY**

Product is supported by a global network of distributors. Consult manufacturer for information on local availability.

**COST**

Information regarding budget and installed costs can be obtained from the manufacturer.

**7. Warranty**

15-year limited material warranty for landscape edging from manufacturing defects in workmanship or material. Contact manufacturer for more information on warranty terms.

**8. Maintenance**

Permaloc edging systems typically only require maintenance in the event that the landscape design is changed.

**9. Technical Services**

Permaloc Corporation works closely with the specifier to ensure the appropriate products are chosen for the application. For technical assistance, contact the manufacturer.

**10. Filing Systems**

Additional product information is available from the manufacturer at [www.permaloc.com](http://www.permaloc.com) or by calling 1.800.356.9660.

